

## Eccentric Clamps

EH 23271.



### Product Description

The eccentric clamp allows clamping with pull-down effect on different workpiece forms at low height.

### Material

- Case-hardened steel, case-hardened and blue zinc-plated

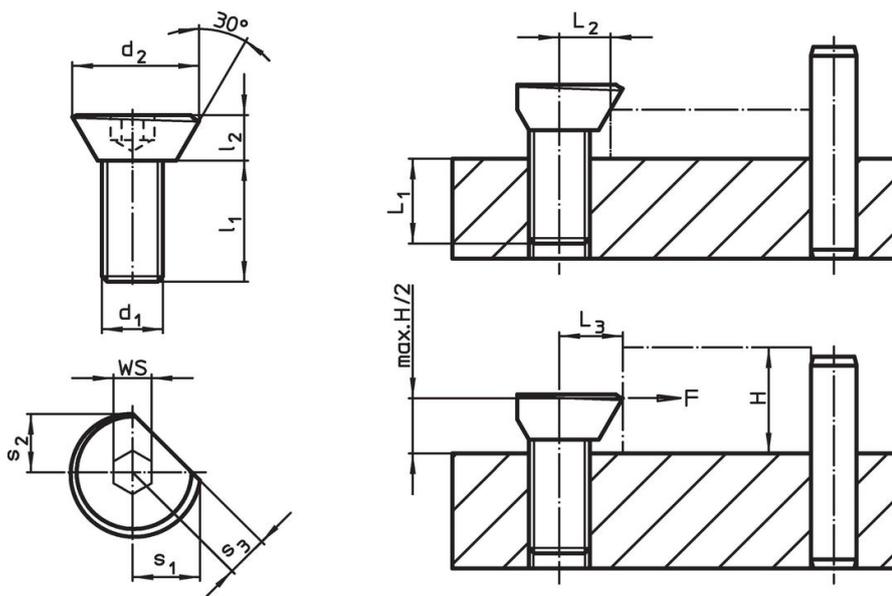
### Assembly

1. Manufacture a thread with the corresponding distance  $L_2 / L_3$  to the workpiece.
2. Screw in the eccentric clamp at the necessary height and set it relative to the workpiece with its flat side.
3. Insert the workpiece and tighten the clamping pin using the internal hexagon. The proper tension is achieved after approx. 1/3 turn.

The threaded hole must be lubricated on a regular basis.

The rotational movement during tightening must always be completed towards the stops in order to prevent the workpiece from turning away from the stops.

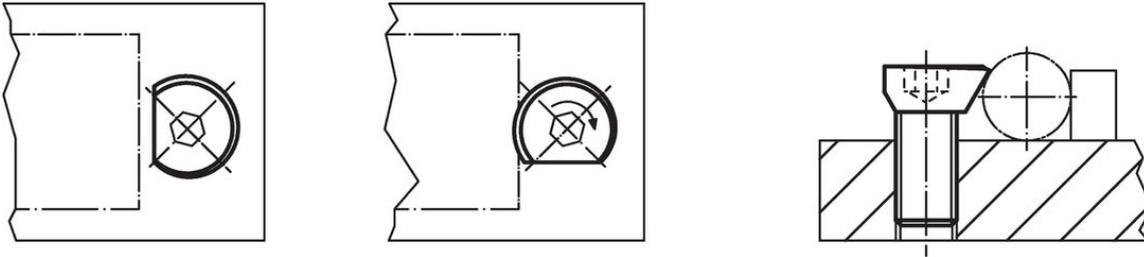
### Drawing



### Order information

| d <sub>1</sub> | d <sub>2</sub> | Dimensions     |                |                |                |                | L <sub>1</sub> | L <sub>2</sub> | L <sub>3</sub><br>±0.2 | WS  | Clamping force<br>max.<br>[kN] | Tightening<br>torque<br>max.<br>[Nm] | Art. No. |            |
|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|------------------------|-----|--------------------------------|--------------------------------------|----------|------------|
|                |                | l <sub>1</sub> | l <sub>2</sub> | s <sub>1</sub> | s <sub>2</sub> | s <sub>3</sub> |                |                |                        |     |                                |                                      |          | [mm]       |
| M 3            | 6.7            | 6              | 2              | 3.5            | 2.9            | 2.2            | 3              | 3.0            | 3.2                    | 2.0 | 0.05                           | 1.0                                  | 0.6      | 23271.0003 |
| M 4            | 8.7            | 8              | 3              | 4.6            | 4.0            | 3.0            | 4              | 3.5            | 4.2                    | 2.5 | 0.09                           | 1.5                                  | 1.4      | 23271.0004 |
| M 5            | 10.9           | 10             | 4              | 5.7            | 5.0            | 3.5            | 5              | 4.2            | 5.2                    | 3.0 | 0.10                           | 2.0                                  | 2.8      | 23271.0005 |
| M 6            | 13.5           | 12             | 5              | 7.1            | 6.1            | 4.5            | 6              | 5.4            | 6.4                    | 4.0 | 0.30                           | 4.5                                  | 4.9      | 23271.0006 |
| M 8            | 16.9           | 16             | 6              | 8.9            | 7.7            | 5.5            | 8              | 6.6            | 8.0                    | 5.0 | 2.70                           | 20.0                                 | 11.0     | 23271.0008 |
| M10            | 20.9           | 20             | 7              | 11.1           | 9.4            | 6.5            | 10             | 8.3            | 9.8                    | 6.0 | 4.00                           | 30.0                                 | 20.0     | 23271.0010 |
| M12            | 26.1           | 24             | 9              | 13.5           | 11.6           | 8.0            | 12             | 10.1           | 12.0                   | 8.0 | 5.40                           | 44.0                                 | 35.0     | 23271.0012 |

### Application example



### Compliance

#### RoHS compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

#### Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

#### Contains Proposition 65 substances



Lead can cause cancer and reproductive harm from exposure  
<https://www.P65Warnings.ca.gov/>

#### Free from Conflict Minerals

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.