# **Lateral Plungers** • with thread, without seal, with female thread 22150.1356



# **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

## **Material**

# Body

Steel, zinc-plated

### Threaded washer

· Steel, blackened

### Spring

• Steel, zinc-plated by galvanization

## Assembly

Formula for calculating the center distance for the mounting hole:  $l_0 = z/2 + w + x$ ,  $l_0$  = center distance, y = workpiece height, w = workpiece length, x = stroke, z = stop diameter Calculation dimension x for workpieces: x = d\_2/2 - s

Lateral plungers are installed by screwing in by means of a mounting tool.

### Characteristic

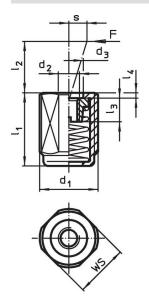
Version heavy spring load = spring from steel, zinc-plated by galvanization

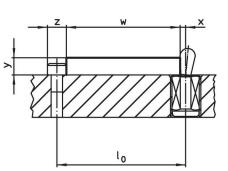
### More information

## Notes

Individual set screws can be screwed in the plate with threaded hole.

# Drawing





# **Order information**

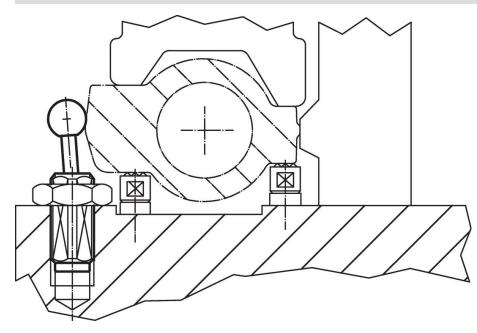
Dimensions		Spring load	Dimensions					Stroke	WS		Ĩ	Art. No.
d <sub>1</sub>	Ι <sub>1</sub> -2	F max. <sup>1)</sup> ~	d <sub>2</sub>	d <sub>3</sub>	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	S		max.	-	
[mm]		[N]			[mm]			[mm]	[mm]	[°C]	[g]	
Heavy spring load												
M18 x 1,5	31.5	200	M6	10.1	11.5	7.5	1.5	3.2	16	250	24	22150.1356

1) statistical average value

# Accessories

	Dimensions	<b></b>	Art. No.					
	d <sub>1</sub>	-						
	[mm]	[9]						
assembly tool								
1	M18 x 1,5	137	22150.0822					

# Application example



# Compliance

RoHS compliant Contains lead - compliant according to exceptions 6a / 6b / 6c.

Contains SVHC substances >0,1% w/w Contains lead - SVHC list [REACH] as of 23.01.2024.

## **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

### **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.

