# **Index Plungers** • with pull-ring

22120.1446



### **Product Description**

Index plungers are used for indexing bores.

#### **Material**

#### Body

· Stainless steel 1.4305

#### Locking pin

· Stainless steel 1.4305, nickel-plated

### **Pull-ring**

• Stainless steel 1.4310

#### **Assembly**

Lock nuts have to be purchased separately.

#### **Operation**

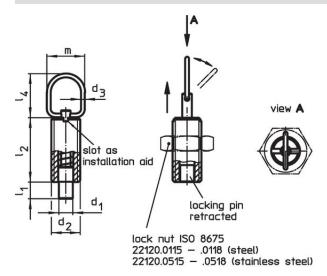
When using the model with locking mechanism, you turn the pull-ring by 90° after retracting the locking pin and secure the ring using the notched catch (if the locking pin should not overhang).

### More information

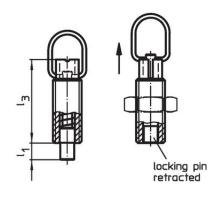
#### **Further products**

- Mounting Blocks, for index bolts and index plungers, die-cast
- Locating Bushings, for index bolts and index plungers
- Distance Collars, for index plungers
- Mounting Blocks, for index bolts and index plungers

### **Drawing**







with locking

picture 2

#### **Order information**

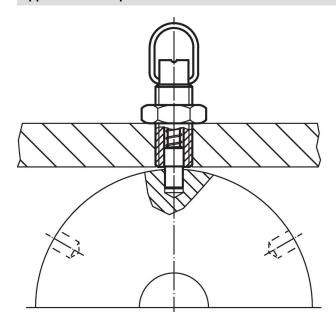
| Dimensions                                |                |                |                |                |                |                |     | Stroke | Spring load <sup>1)</sup> |                |      | I  | Art. No.   |
|---|----------------|----------------|----------------|----------------|----------------|----------------|-----|--------|---------------------------|----------------|------|----|------------|
| d <sub>1</sub>                            | d <sub>2</sub> | d <sub>3</sub> | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> | I <sub>4</sub> | m   | S      | F <sub>1</sub>            | F <sub>2</sub> | max. |    |            |
| -0.05                                     |                |                | min.           |                |                |                |     |        | ~                         | ~              |      |    |            |
| -0.1                                      |                |                |                |                |                |                |     |        |                           |                |      |    |            |
|   | nm]            |                | [mm]           |                | [N]            | [°C]           | [g] |        |                           |                |      |    |            |
| with locking – picture 2, Stainless steel |                |                |                |                |                |                |     |        |                           |                |      |    |            |
| 6   | M12 x 1,5      | 2              | 6              | 24             | 31             | 25             | 22  | 6      | 6                         | 21             | 250  | 20 | 22120.1446 |

<sup>1)</sup> statistical average value

#### **Accessories**

|   | Dimensions<br>d <sub>2</sub><br>[mm] | Wrench size<br>[mm] | [9] | Art. No.   |  |  |  |  |  |  |
|---|--------------------------------------|---------------------|-----|------------|--|--|--|--|--|--|
| Lock nuts ISO 8675 (DIN 439), Stainless steel |                                      |                     |     |            |  |  |  |  |  |  |
|   | M12 x 1,5                            | 18                  | 7.5 | 22120.0516 |  |  |  |  |  |  |

### **Application example**



### Compliance

### **RoHS** compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

### Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 23.01.2024.

## Does not contain Proposition 65 substances

No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

#### **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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