

Index Plungers • with mounting flange, horizontal, stainless steel

22110.2328



Product Description

Index plungers are used for indexing bores.

Material

Housing

- Stainless steel 1.4308, precision casting, bright, matt blasted

Locking pin

- Stainless steel 1.4305

Knob

- Thermoplastic PA 6, black, dull

Assembly

Assembly by means of washers ISO 7092.

Operation

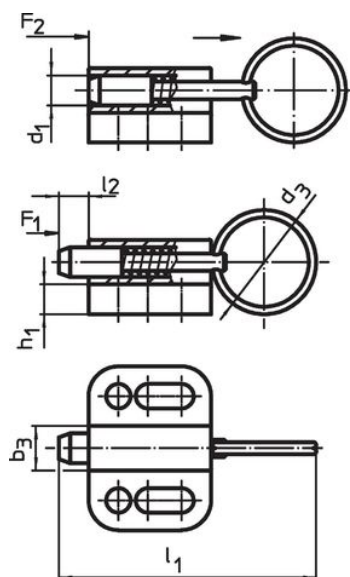
When using locking index plungers, the knob is pulled-out, turned 90° and secured by a notched catch (when locking pin should not overhang).

More information

Notes

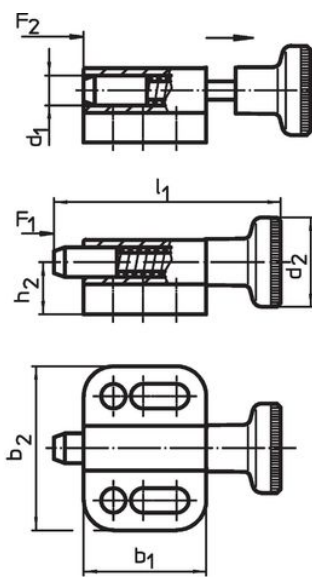
Knob not removable.

Drawing



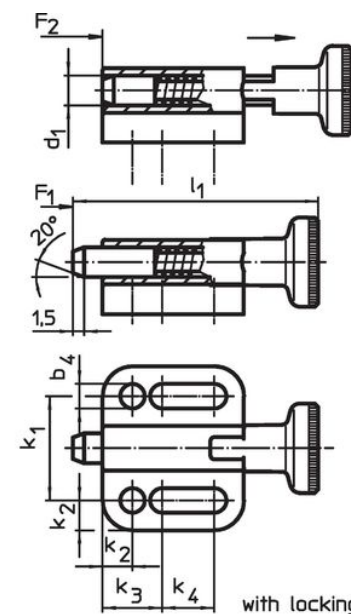
without locking

picture 1



without locking

picture 2



with locking

picture 3

Order information

Dimensions														Spring load ¹⁾		min. max.		[g]	Art. No.
d ₁	d ₂	b ₁	b ₂	b ₃	b ₄	h ₁	h ₂	k ₁	k ₂	k ₃	k ₄	l ₁	l ₂ min.	F ₁	F ₂				
h11					-0.2			±0.05						~	~				
[mm]														[N]		[°C]			
with knob, without locking – picture 2																			
8	21	33	34	12	5.4	6	12.5	23	5.5	12	15.5	59	8	6	22	-30	80	67	22110.2328

¹⁾ statistical average value

Compliance

RoHS compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 23.01.2024.

Does not contain Proposition 65 substances

No Proposition 65 substances included.

<https://www.P65Warnings.ca.gov/>

Free from Conflict Minerals