# **Down-Hold Clamps** • without clamping lever, with support EH 23210.



## **Product Description**

By tightening the ball-ended thrust screw the workpiece is simultaneously pressed towards the stops and fixture plate. The favourable leverage enables high horizontal clamping forces. When using T-Nuts EH 23010. / EH 23020. (DIN 508) they can also be applied to other slot sizes.

#### Material

· Steel, case-hardened, blackened, ground

### More information

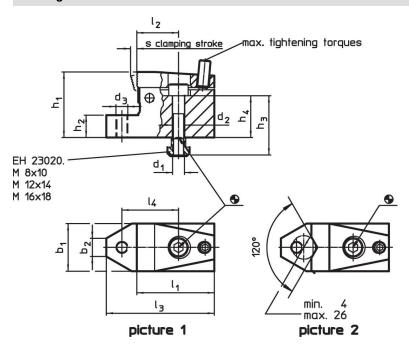
#### References

The integrated support is equipped with a locating thread to fit for example screwed rest buttons EH 22690., self-aligning pads EH 22730. / EH 22740.

### **Further products**

- Nuts for T-Slots, DIN 508
- · Nuts for T-Slots, extended

## **Drawing**



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#### **Order information**

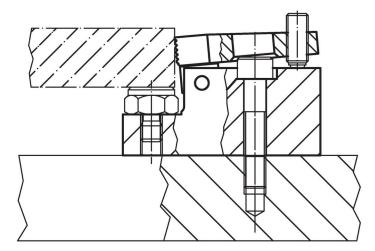
T-slot size	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	b <sub>1</sub>	b <sub>2</sub>	h <sub>1</sub>	h <sub>2</sub> ±0.01	h <sub>3</sub>	h <sub>4</sub> ~	I <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	s	Clamping force horizontal max.	Tightening torque max.	Ĭ	Art. No.
[mm]	[mm]															[Nm]	[g]	
with flat clamping jaw – picture 1																		
10	M 8	8.4	M 8	32	12.1	44	15	40	28	52	28	72.5	38	3	7.0	3	566	23210.0551
14	M12	13.0	M12	48	16.0	53	15	45	27	72	40	100.0	55	4	15.0	9	1349	23210.0561
18	M16	17.0	M16	68	18.8	72	20	60	38	86	41	126.0	63	7	21.5	20	3000	23210.0571
with V-c	with V-clamping jaw – picture 2																	
10	M 8	8.4	M 8	32	12.1	44	15	40	28	52	28	72.5	38	3	7.0	3	571	23210.0552
14	M12	13.0	M12	48	16.0	53	15	45	27	72	40	100.0	55	4	15.0	9	1340	23210.0562
18	M16	17.0	M16	68	18.8	72	20	60	38	86	41	126.0	63	7	21.5	20	3000	23210.0572



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## **Application example**



## Compliance

### **RoHS** compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

## Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

## **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

### **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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