# Lateral Plungers • with thread, without seal, with female thread



## **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

#### Body

· Steel, zinc-plated

#### Threaded washer

· Steel, blackened

## Spring

Stainless steel

#### **Assembly**

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = stroke

z = stop diameter

Calculation dimension x for workpieces:

 $x = d_2/2 - s$ 

Lateral plungers are installed by screwing in by means of a mounting tool.

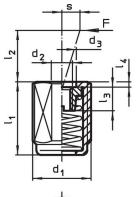
#### Characteristic

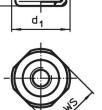
Version light spring load = spring from stainless steel

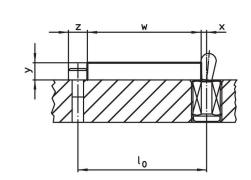
#### More information

Individual set screws can be screwed in the plate with threaded hole.

## **Drawing**







#### **Order information**

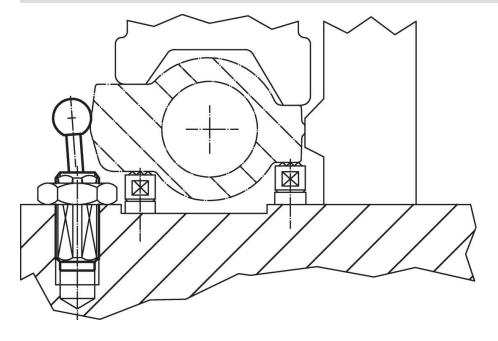
| Dimensions        |                | Spring load | Dimensions     |                |                |                |                | Stroke | ws   | <u> </u> | I   | Art. No.   |
|-------------------|----------------|-------------|----------------|----------------|----------------|----------------|----------------|--------|------|----------|-----|------------|
| d <sub>1</sub>    | l <sub>1</sub> | F           | d <sub>2</sub> | d <sub>3</sub> | l <sub>2</sub> | l <sub>3</sub> | I <sub>4</sub> | s      |      | max.     | _   |            |
|                   | -2             | max. 1)     |                |                |                |                |                |        |      |          |     |            |
|                   |                | ~           |                |                |                |                |                |        |      |          |     |            |
| [mm]              |                | [N]         |                |                | [mm]           |                |                | [mm]   | [mm] | [°C]     | [g] |            |
| Light spring load |                |             |                |                |                |                |                |        |      |          |     |            |
| M12               | 11.5           | 20          | M4             | 6.1            | 4              | 4.5            | 1.5            | 1.6    | 10   | 250      | 3.2 | 22150.1310 |

<sup>1)</sup> statistical average value

# Accessories

|               | Dimensions<br>d <sub>1</sub><br>[mm] | [9] | Art. No.   |  |  |  |  |  |
|---------------|--------------------------------------|-----|------------|--|--|--|--|--|
| assembly tool |                                      |     |            |  |  |  |  |  |
|               | M12                                  | 76  | 22150.0820 |  |  |  |  |  |

# **Application example**



# Compliance

# **RoHS** compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

# Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

# **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

Halder, Inc.

## **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



www.halderusa.com Page 2 of 2

Published on: 7.4.2024