# Lateral Plungers • with thread, without seal

22150.0383



## **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

#### Body

• Steel, zinc-plated by galvanization

## **Spring**

· Stainless steel

## Pin

· Thermoplastic POM, white

#### **Assembly**

Lateral plungers are installed by screwing in by means of a mounting tool.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

I<sub>0</sub> = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ ,

then  $x = d_2/2 - s$ 

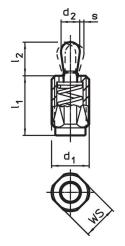
y smaller than  $l_2$  -  $d_2/2$ ,

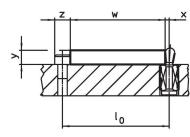
then  $x = d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$ 

## Characteristic

Version light spring load = spring from stainless steel

## **Drawing**







Halder, Inc. www.halderusa.com Published on: 5.5.2024

#### **Order information**

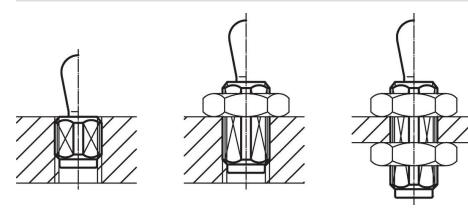
Dimensions					Stroke	ws	x <sup>1)</sup>	<u>B</u>	1	Art. No.		
d <sub>1</sub>	I <sub>1</sub>	Spring load	d <sub>2</sub>	l <sub>2</sub>	s			max.	_			
	-2	F										
		max. 2)										
		~										
[mm]		[N]		[mm]	[mm]	[mm]	[mm]	[°C]	[g]			
Pin: Thermoplastic/Light spring load												
M12	26.5	20	5	6.4	0.8	10	1.7	80	6.5	22150.0383		

<sup>1)</sup> If the workpiece height (y) is less than I2-d2/2, the coordinate dimension (x) must be calculated.

## Accessories

assembly tool	Dimensions d <sub>1</sub> [mm]	[e]	Art. No.
	M12	76	22150.0820

## **Application example**



## Compliance

#### **RoHS** compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

## Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

## **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

Halder, Inc.

## **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



www.halderusa.com Page 2 of 2 Published on: 5.5.2024

<sup>2)</sup> statistical average value