Lateral Plungers • with thread, without seal

22150.0358



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

Material

Body

• Steel, zinc-plated by galvanization

Spring

· Stainless steel

Pin

Steel, case-hardened, zinc-plated by galvanization

Assembly

Lateral plungers are installed by screwing in by means of a mounting tool.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$,

I₀ = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to l_2 - $d_2/2$,

then $x = d_2/2 - s$

or

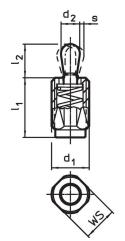
y smaller than l_2 - $d_2/2$,

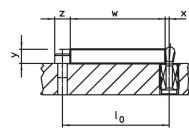
then $x = d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$

Characteristic

Version light spring load = spring from stainless steel

Drawing







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Order information

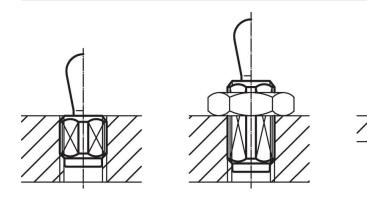
Dimensions					Stroke	ws	x ¹⁾		I	Art. No.
d ₁	l ₁ -2	Spring load F max. 2)	d ₂	l ₂	s			max.	_	
[mm]		[N]		[mm]	[mm]	[mm]	[mm]	[°C]	[g]	
Pin: Steel/Light spring load										
M18 x 1,5	45	100	10	16.9	1.6	16	3.4	250	36	22150.0358

¹⁾ If the workpiece height (y) is less than I2-d2/2, the coordinate dimension (x) must be calculated.

Accessories

assembly tool	Dimensions d ₁ [mm]	[e]	Art. No.
	M18 x 1,5	137	22150.0822

Application example



Compliance

RoHS compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

Contains Proposition 65 substances



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

Halder, Inc.

Free from Conflict Minerals

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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²⁾ statistical average value