# Lateral Plungers • with plastic spring and pin

22150.0227



# **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

## Spring

plastic

#### Pin

· Stainless steel

### **Assembly**

It is recommended to moisten the body.

Installation by pressing in.

Formula for calculating the center distance for

the mounting hole:

 $I_0 = z/2 + w + x$ ,

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ ,

then  $x = d_2/2 - s$ 

or

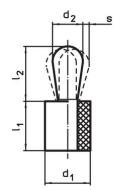
y smaller than  $l_2$  -  $d_2/2$ ,

then  $x = d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$ 

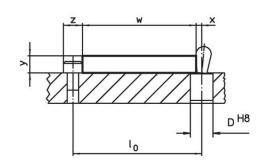
### Characteristic

Version heavy spring load = green spring

### **Drawing**







# Order information

Dimensions		Spring load	Dimensions		Stroke	Location hole	<u>R</u>	I	Art. No.			
d <sub>1</sub>	d <sub>2</sub>	F max. <sup>1)</sup> ~	I <sub>1</sub> -1	l <sub>2</sub> ±0.5	S	<b>D</b> H8	max.	-				
[mm]		[N]	[mm]		[mm]	[mm]	[°C]	[g]				
Pin: Stainless steel/pin from stainless steel, heavy spring load												
12	8	100	13	13.2	1.2	11.9	100	6.8	22150.0227			

<sup>1)</sup> statistical average value

<sup>\*</sup>some sizes (see chart) have a deviating pin shape

## Accessories

assembly tool	Dimensions d <sub>1</sub> [mm]	[9]	Art. No.
	12	96	22150.0843

## Compliance

### **RoHS** compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

#### Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 23.01.2024.

### Does not contain Proposition 65 substances

No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

### **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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