# Precision Index Plungers • with cylindrical pin

22130.0012



## **Product Description**

Precision index plungers together with bushings are a perfect combination for quick positioning and mounting.

The precise tolerance of both, the precision index plunger and the bushing, guarantees a high repeatability of these two elements.

#### **Material**

#### Pin

 Case-hardened steel, case-hardened, blackened and ground

#### **Bushing**

 Case-hardened steel, case-hardened, blackened and ground

#### Body

 Case-hardened steel, case-hardened, blackened and ground

#### Ball knob

· Thermoplastic, greyish black

#### **Assembly**

For precise adjustment, the grip ball and plunger should be glued grease-free after assembly. Detailed assembly instructions can be downloaded as a PDF file under "Documents".

#### **Operation**

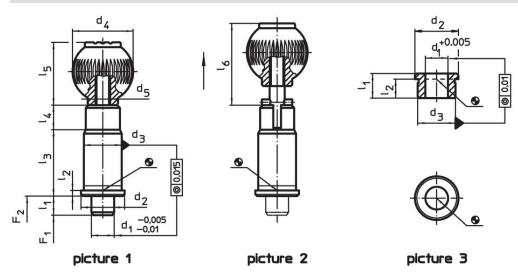
When using locking index plungers the knob is pulled out and turned  $90^{\circ}$ .

#### More information

#### Notes

Bushings must be ordered separately.

## **Drawing**





Halder, Inc.

www.halderusa.com

### **Order information**

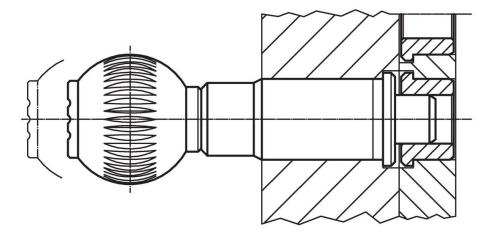
Dimensions									Spring load <sup>1)</sup>		I	Art. No.	
<b>d</b> ₁ -0.005	d <sub>2</sub>	<b>d</b> ₃ n6	d <sub>4</sub>	d <sub>5</sub>	<b>l</b> ₁ min.	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	F <sub>1</sub> ~	F <sub>2</sub> ~		
-0.01									1]	N]	[9]		
without locking – picture 1													
12	23	20	32	M8	10	3	35	13	33	15	35	138	22130.0012

<sup>1)</sup> statistical average value

#### **Accessories**

		I	Art. No.				
	d₁	d <sub>2</sub>	d <sub>3</sub>	I <sub>1</sub>	l <sub>2</sub>	_	
	+0.005		n6 <b>[mm]</b>	min.			
socket for precision inde	[9]						
socket for precision mue	x pluligers, cylliu	ricai – picture 3					
	12	23	20	13	10.0	22	22130.0092

## **Application example**



## Compliance

## **RoHS** compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

## Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

## **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

#### **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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